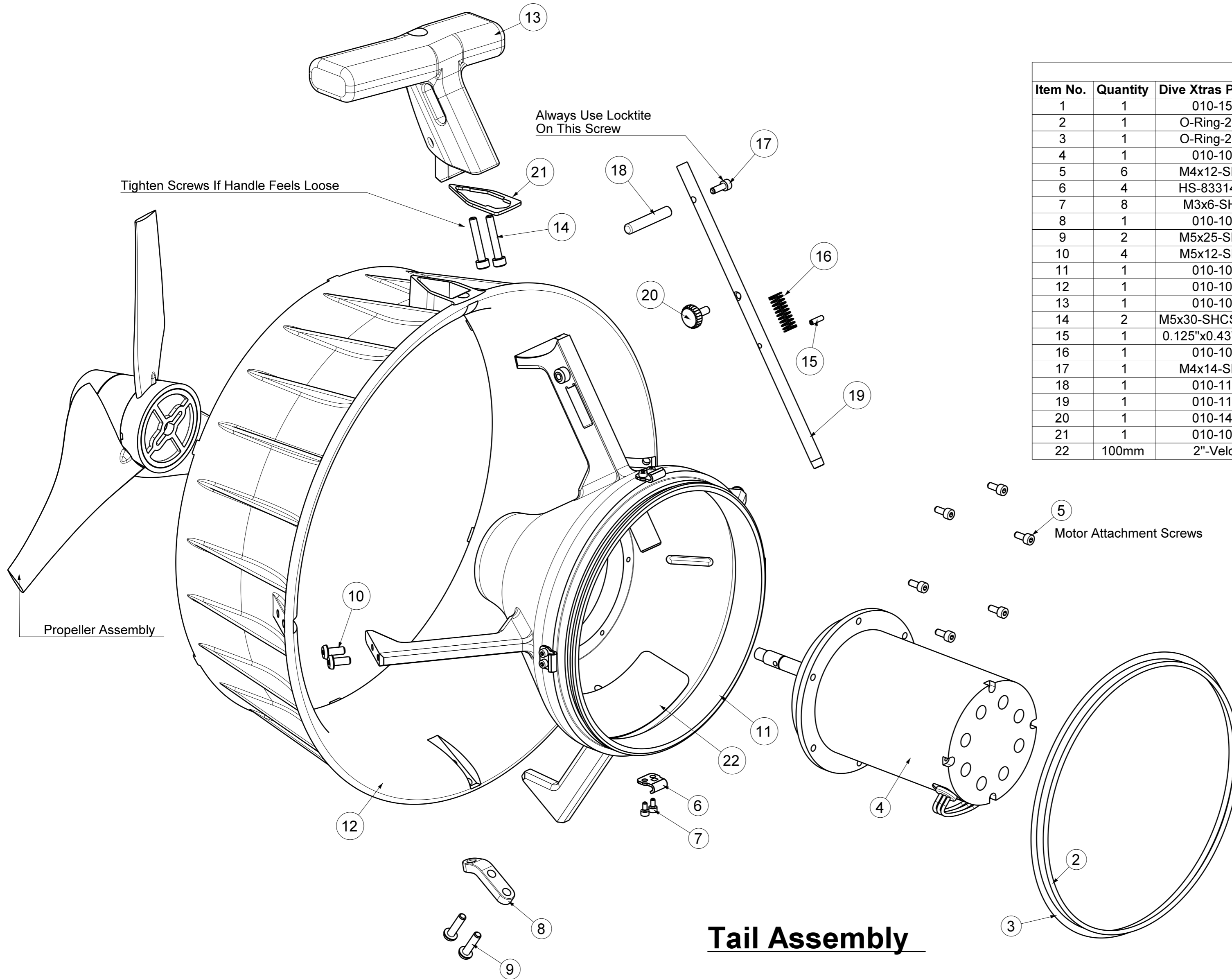


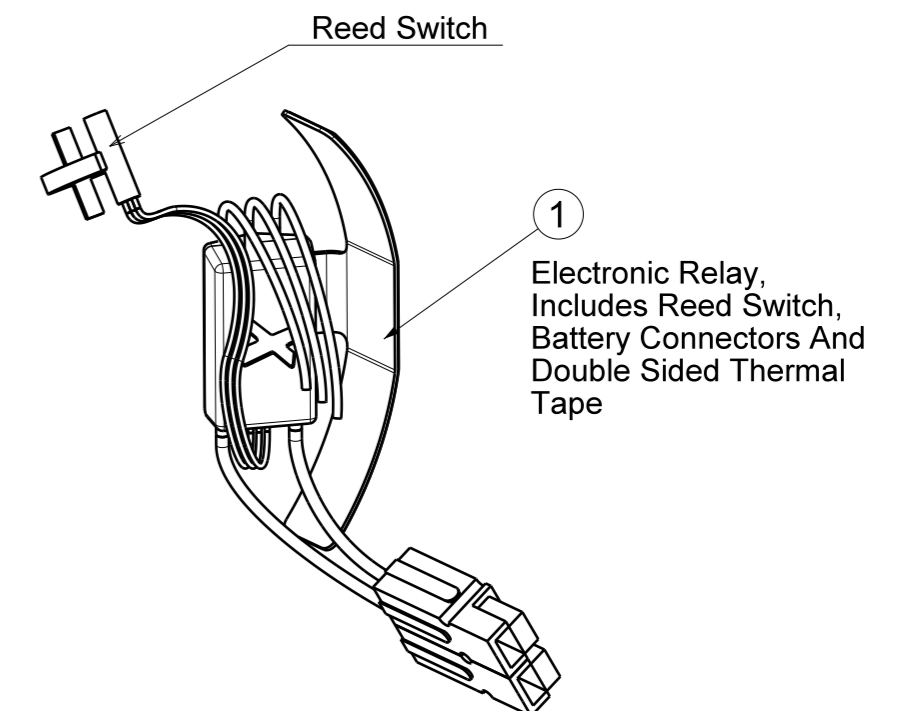
Rev.	Description	Date
1	New Release	3/9/05
2	Updated	2/1/08



Tail Assembly			
Item No.	Quantity	Dive Xtras Part No.	Description
1	1	010-1500	Electronic Relay Assembly, Sierra
2	1	O-Ring-2-261	O Ring, 2-261, Nitrile
3	1	O-Ring-2-263	O Ring, 2-263, Nitrile
4	1	010-1007	Motor.
5	6	M4x12-SHCS	M4 x 12 Metric Socket Head Cap Screw, 316 Stainless steel
6	4	HS-83314-SS	Strike Plate.
7	8	M3x6-SHCS	M3 x 6 Metric Socket Head Cap Screw, 316 Stainless Steel
8	1	010-1003	Lower Handle, Tail.
9	2	M5x25-SHCS	M5 x 25 Metric Socket Head Cap Screw, 316 Stainless Steel
10	4	M5x12-SHBS	M5 x 12 Metric Socket Head Button Screw, 316 Stainless Steel
11	1	010-1001	Weldment Tail
12	1	010-1004	Shroud, Prop.
13	1	010-1002	Handle, Tail.
14	2	M5x30-SHCS	M5 x 30 Metric Socket Head Cap Screw, 316 Stainless Steel
15	1	0.125"x0.4375"-SP	Stainless Spring Pin, 1/8" Dia, 7/16" Lg, 18-8 Stainless Steel.
16	1	010-1005	Compression Spring.
17	1	M4x14-SHCS	M4 x 14 Metric Socket Head Cap Screw, 316 Stainless steel
18	1	010-1103	Trigger, Trigger.
19	1	010-1150	Control Rod Assembly, Trigger.
20	1	010-1400	Locking Screw, Trigger.
21	1	010-1013	Handle, Shim
22	100mm	2"-Velcro	Adhesive Velcro Strip 2"

**Reed Switch Positioning.**

The position of the reed switch on its shaft is important to ensure correct operation of the trigger. When repositioning, ensure trigger activates at about 50% travel and that it stays activated at 100% travel.



**Tail Assembly**

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THIRD ANGLE PROJECTION

All dimensions are in mm. Deburr & Break all sharp edges

Engineer: **Ben McGeever**

**Tail Assembly Exploded View**

Drawing No:	Rev	Sheet
xxx	1	1