



## Installing X-Propeller Manual

[www.dive-xtras.com](http://www.dive-xtras.com)

4433 Russell Rd, STE 106

Mukilteo, WA 98275 USA

Tel: 425 296 6570

Fax: 425 493 9320

Parts included in with your new propeller:

Propeller (assembled)

Loctite 243

.125" diameter 1" long dowel pin

M5x35 Screw

Retaining Ring

Spring Cap



Remove your existing propeller down to the retaining ring. If you have a retaining sleeve, you will need to remove the sleeve and the collar. Install the spring cap and retaining ring provided. (Retaining Ring shown).



Clean shaft if needed. Install included standard dowel pin into shaft. (Retaining ring shown)





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Place the X-Propeller onto the shaft. Line up the dowel pin and the X-Propellers insert for proper installation.

(The float plate should be able to move around in its pocket with your finger. If you cannot move it with one finger, loosen screws until you can.)



Install propeller screw to secure the X-Propeller. Apply ample amount of Locktite to secure the screw to the motor shaft.

### WARNING: DO NOT OVER TIGHTEN

Tighten screw till it is snug, then give it an additional quarter turn. Over tightening the screw can result in unwanted rubbing on the tail.

